



**LIGITEK**

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SINGLE DIGIT LED DISPLAY (0.56 Inch)

## **LSD515/65-XX**

# DATA SHEET

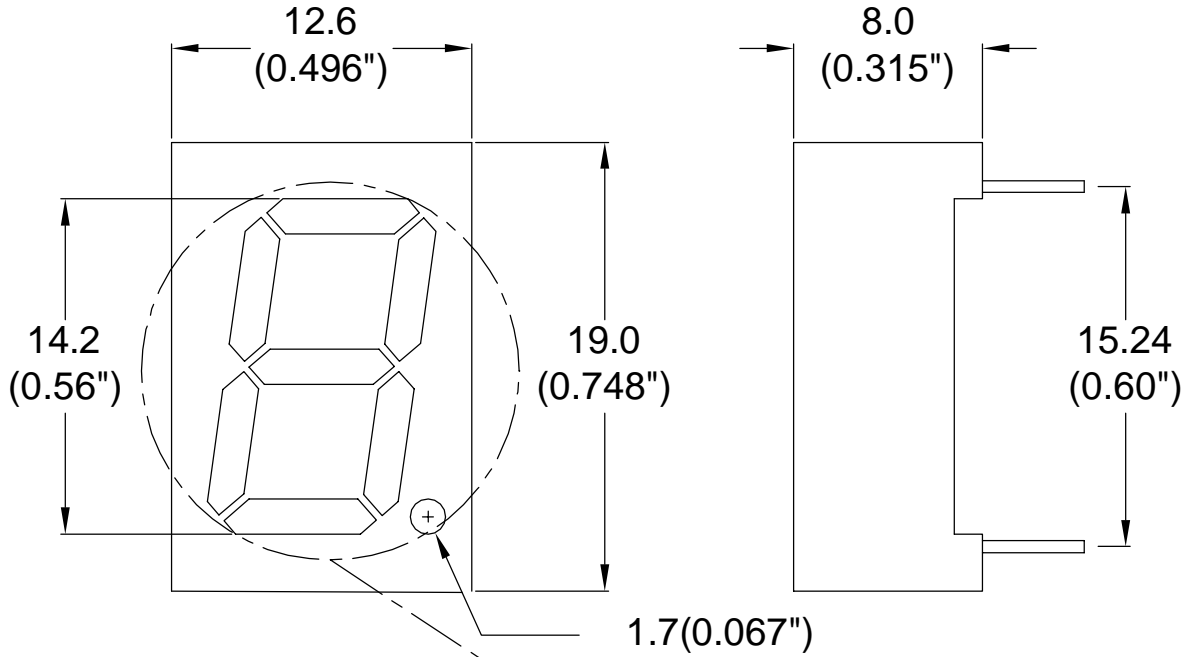
DOC. NO : QW0905-LSD515/65-XX

REV. : B

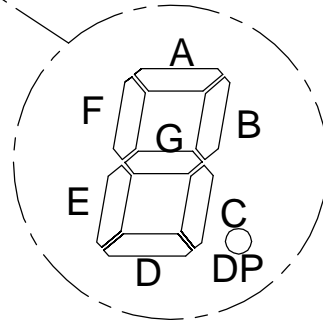
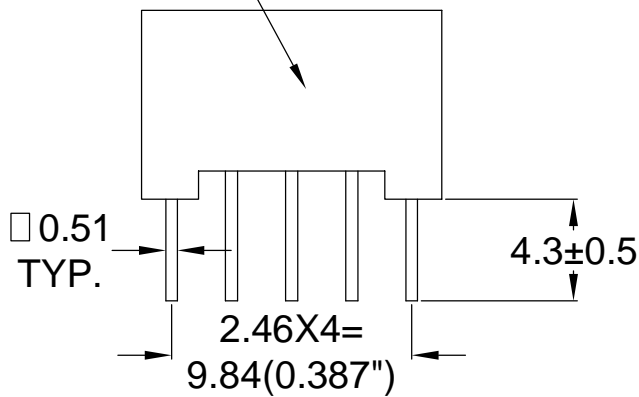
DATE : 12 - Oct - 2004



### Package Dimensions



LSD515/65-XX  
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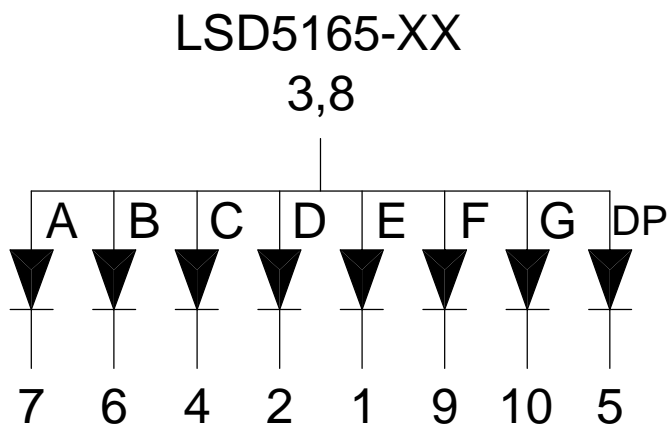
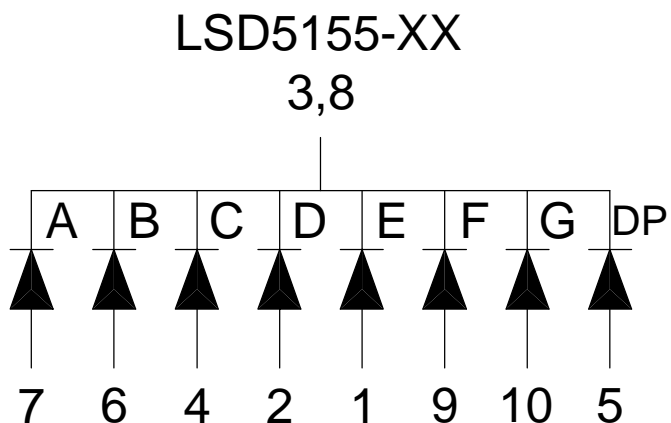


PIN NO.1 →

Note : 1.All dimension are in millimeters and (Inch) tolerance is ±0.25mm unless otherwise noted.  
 2.Specifications are subject to change without notice.



### Internal Circuit Diagram





### Electrical Connection

PIN NO.	LSD5155-XX	PIN NO.	LSD5165-XX
1.	Anode E	1.	Cathode E
2.	Anode D	2.	Cathode D
3.	Common Cathode	3.	Common Anode
4.	Anode C	4.	Cathode C
5.	Anode DP	5.	Cathode DP
6.	Anode B	6.	Cathode B
7.	Anode A	7.	Cathode A
8.	Common Cathode	8.	Common Anode
9.	Anode F	9.	Cathode F
10.	Anode G	10.	Cathode G



### Absolute Maximum Ratings at Ta=25

Parameter	Symbol	Ratings	UNIT
		SR	
Forward Current Per Chip	IF	30	mA
Peak Forward Current Per Chip (Duty 1/10,0.1ms Pulse Width)	IFP	100	mA
Power Dissipation Per Chip	PD	100	mW
Reverse Current Per Any Chip	Ir	10	μ A
Operating Temperature	Topr	-25 ~ +85	μ A
Storage Temperature	Tstg	-25 ~ +85	
Solder Temperature 1-16 Inch Below Seating Plane For 3 Seconds At 260			

### Part Selection And Application Information(Ratings at 25 )

PART NO	CHIP		common cathode or anode	P (nm)	(nm)	Electrical					IV-M
	Material	Emitted				Vf(v)			Iv(mcd)		
						Min.	Typ.	Max.	Min.	Typ.	
LSD5155-XX	GaAlAs	Red	Common Cathode	660	20	1.5	1.7	2.4	2.1	3.6	2:1
LSD5165-XX			Common Anode								

Note : 1.The forward voltage data did not including ±0.1V testing tolerance.  
 2. The luminous intensity data did not including ±15% testing tolerance.



### Test Condition For Each Parameter

Parameter	Symbol	Unit	Test Condition
Forward Voltage Per Chip	Vf	volt	If=20mA
Luminous Intensity Per Chip	Iv	mcd	If=10mA
Peak Wavelength	$\rho$	nm	If=20mA
Spectral Line Half-Width		nm	If=20mA
Reverse Current Any Chip	Ir	$\mu$ A	Vr=5V
Luminous Intensity Matching Ratio	IV-M		



## Typical Electro-Optical Characteristics Current

### SR CHIP

Fig.1 Forward current vs. Forward Voltage

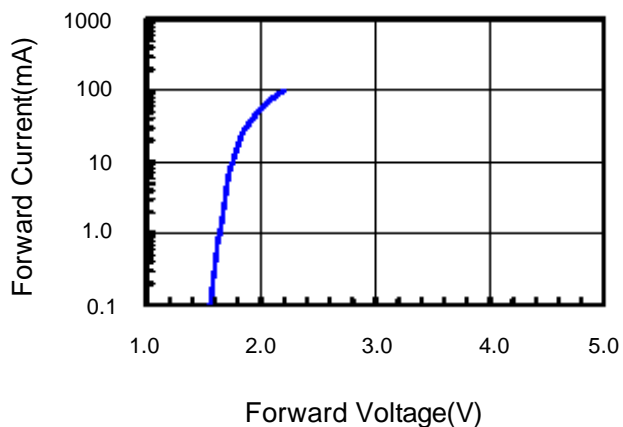


Fig.2 Relative Intensity vs. Forward Current

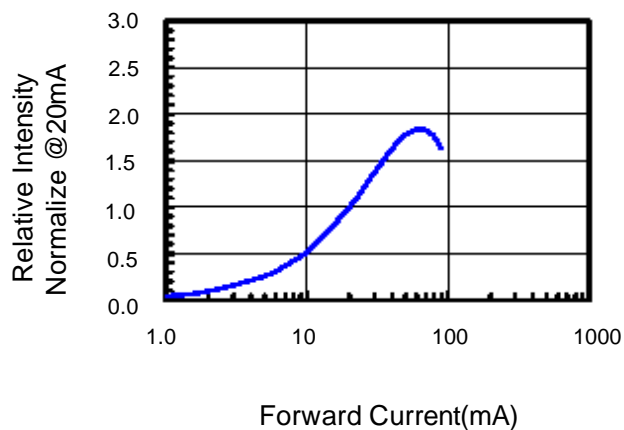


Fig.3 Forward Voltage vs. Temperature

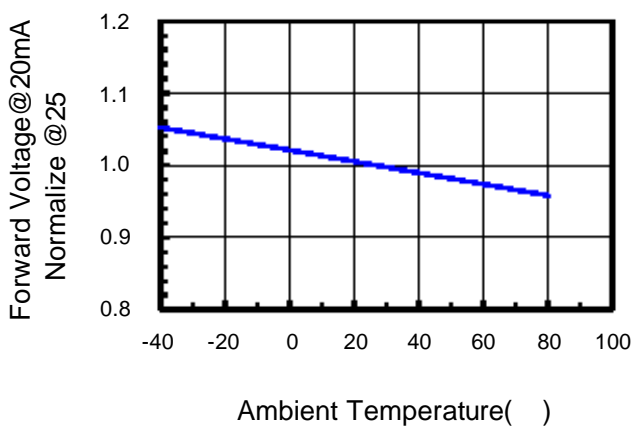


Fig.4 Relative Intensity vs. Temperature

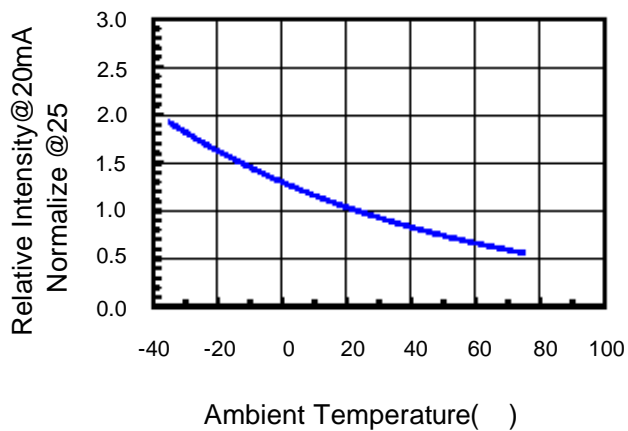
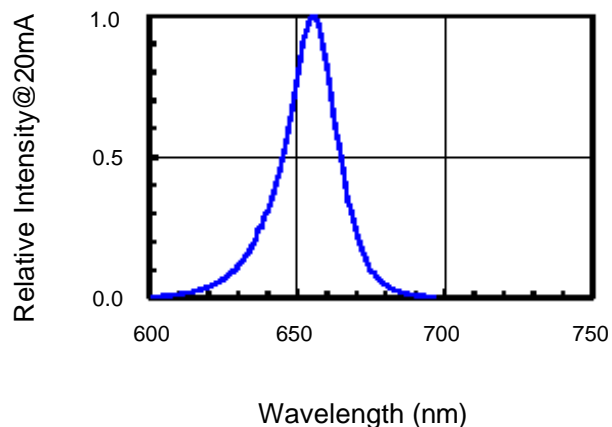


Fig.5 Relative Intensity vs. Wavelength





### Reliability Test:

Test Item	Test Condition	Description	Reference Standard
Operating Life Test	1.Under Room Temperature 2.If=10mA 3.t=1000 hrs (-24hrs, +72hrs)	This test is conducted for the purpose of determining the resistance of a part in electrical and thermal stressed.	MIL-STD-750: 1026 MIL-STD-883: 1005 JIS C 7021: B-1
High Temperature Storage Test	1.Ta=105 ±5 2.t=1000 hrs (-24hrs, +72hrs)	The purpose of this is the resistance of the device which is laid under condition of high temperature for hours.	MIL-STD-883:1008 JIS C 7021: B-10
Low Temperature Storage Test	1.Ta=-40 ±5 2.t=1000 hrs (-24hrs, +72hrs)	The purpose of this is the resistance of the device which is laid under condition of low temperature for hours.	JIS C 7021: B-12
High Temperature High Humidity Test	1.Ta=65 ±5 2.RH=90%~95% 3.t=240hrs±2hrs	The purpose of this test is the resistance of the device under tropical for hours.	MIL-STD-202:103B JIS C 7021: B-11
Thermal Shock Test	1.Ta=105 ±5 & -40 ±5 (10min) (10min) 2.total 10 cycles	The purpose of this is the resistance of the device to sudden extreme changes in high and low temperature.	MIL-STD-202: 107D MIL-STD-750: 1051 MIL-STD-883: 1011
Solder Resistance Test	1.T.Sol=260 ±5 2.Dwell time= 10±1sec.	This test intended to determine the thermal characteristic resistance of the device to sudden exposures at extreme changes in temperature when soldering the lead wire.	MIL-STD-202: 210A MIL-STD-750: 2031 JIS C 7021: A-1
Solderability Test	1.T.Sol=230 ±5 2.Dwell time=5±1sec	This test intended to see soldering well performed or not.	MIL-STD-202: 208D MIL-STD-750: 2026 MIL-STD-883: 2003 JIS C 7021: A-2